


(19)		Canadian Intellectual Property Office	Office de la Propriété Intellectuelle du Canada	(11)	CA 575533	(13)	A
		An Agency of Industry Canada	Un organisme d'industrie Canada	(40)	12.05.1959		
<hr/>							
(12)							
(21)	Application number: 575533D			(51)	Int. Cl:		
(22)	Date of filing: ..						
<hr/>							
(71)	Applicant: NAT RES COUNCIL.			(72)	Inventor: STEVINSON HARRY T ().		
<hr/>							
(54)	CRASH POSITION INDICATOR			(57)	Abstract:		
(54)	INDICATEUR DE POSITION D'ECRASEMENT						

This First Page has been artificially created and is not part of the CIPO Official Publication

1 This invention relates to a crash position indicator for
use on aircraft.

 The problem is to provide means by which an aircraft
may be located as quickly as possible after it has crashed. Clearly
5 such a means would increase the chance of any survivors being
rescued, but the requirement that the aircraft be quickly located
will in no way be reduced by the fact that the aircraft may be en-
tirely incapable of salvage, or that there may be no chance of there
being any survivors. This is because it is always necessary to con-
10 tinue the search until the absence of survivors has been established
beyond all doubt - a virtual impossibility until the position of the
crash is located. In one or two instances survivors of crashes
in undeveloped territory have been rescued three or four weeks
after the crash, and for this reason it has become established pro-
15 cedure to search for aircraft for at least such a length of time after
they have been reported missing. Such searches, often necessarily
covering enormous areas of territory, may involve the employment
of a large number of other aircraft for a period as long as a month.
The expenditure of time and effort is very considerable and financial
20 cost correspondingly high. Furthermore in some instances addi-
tional aircraft have been lost while searching.

 There is thus a very real need for a simple device that
will indicate to searching aircraft the position of a crashed aircraft
regardless of the condition of the aircraft. It is essential that the
25 device should operate automatically, so as to be independent of
operation by survivors, and it is desirable that the device should be
as far as possible immune to damage, even from the most severe
impact. Moreover, a single device is required that will operate
reliably in any terrain, under all weather conditions and for all
30 anticipated crashing speeds.

1 If a maximum crash velocity for the aircraft is assumed
to be of the order of 1000 miles per hour, the extremely heavy decel-
erating forces that will be imposed upon any such device will be im-
mediately appreciated since the maximum length in which the device
5 can be decelerated is that of the aircraft itself, or possibly slightly
more should the device be towed behind the aircraft.

Various proposals have already been made to provide a
device to fulfill this function. Chief among these proposals has been
to mount a radio beacon in an elongated metal cylinder and to place
10 this cylinder in a mortar in the tail of the aircraft. The crash is
detected by an accelerometer near the nose of the aircraft, the
accelerometer being connected electrically to the mortar so as to
fire an explosive charge therein on detection of the impact. The
mortar is directed so as to project the beacon away from the air-
15 craft, and sometimes somewhat rearwardly thereof to compensate
for the forward velocity. The main requirement is to deploy the
device a sufficient distance from the crash to escape destruction
by fuel explosion or fire, and to avoid the possibility of fire or debris
interfering with radio transmission. A parachute is used to facilitate
20 gentle landing of the beacon.

This system has been experimented with and has opera-
ted satisfactorily in some cases of low speed crashes of comparatively
large aircraft. It has, however, many fundamental and practical
limitations which render it unsuited to use with smaller aircraft
25 operating at high speeds. There are two main disadvantages: the
thrust is distributed over a small area, namely the end of the cylin-
der; and the mortar stroke must be short in comparison with the
aircraft length because of the weight and structural problems involved,
having regard to the explosion pressures set up. Moreover, it is
30 unlikely that the parachute can be deployed in time to check the device

1 in the length of the aircraft, so the system is limited to shallow angle
crashes unless the mortar faces backwards. If provision is made
for an explosive force strong enough to compensate for the forward
velocity of the beacon in a high speed crash, this would be incorrect
5 for a lower speed crash when the beacon would be blown too violently
from the fuselage, possibly directly onto a rock surface or cliff
face to be destroyed. This presents the difficult problem of match-
ing the muzzle velocity to an unknown aircraft crash velocity.

An additional difficulty lies in the fact that a cylin-
10 drical type of structure is not well suited for falling on certain
types of terrain, more particularly deep soft snow or muskeg, be-
cause its natural tendency is to penetrate too deeply. In one type
of beacon previously proposed the device is provided with wrap-
around arms which roll the cylinder over onto one side after it
15 has landed so that an automatically extending mast may be properly
oriented and the beacon commence transmission. There is an ap-
preciable chance that these arms will become tangled with the para-
chute or its cords, in spite of the fact that provision is made for
releasing the parachute, or will become tangled with tree branches
20 or other vegetation if the aircraft crashes in wooded terrain, thus
preventing the correct orientation of the device. Another disadvantage
of the prior system is the complicated sequence of operations in-
volved, which makes the device costly and heavy, combined with
a real problem in maintaining the device reliable under all aircraft
25 operating conditions. The system involves powerful explosives
which are always an added danger and greatly complicate the safety
precautions necessary particularly in civilian aircraft. The para-
chute requires frequent inspection and repacking, and the mortar
will have a weight at least comparable with that of the beacon itself
30 in order to withstand the explosion pressure.

1 The present invention proposes a radio beacon type of
crash position indicator which departs radically from such previous
design and which is based on the new concept of mounting the indic-
ator in a broad flat asymmetrical casing having a deploying surface
5 that is oriented at an inclination to the direction of travel of the air-
craft and which, on release of the indicator at the moment of crashing,
acts to provide a drag that will convert the forward motion of the
indicator, or at least a substantial part of such forward motion, to
transverse motion away from the aircraft. It is important to make
10 the indicator with as high a drag as possible, and one convenient way
of accomplishing this object is to form the casing with a large sur-
face area and to present this area flatwise to the airstream as
quickly as possible. The term "airstream" is used for convenience
to denote the relative motion between the casing and the air, al-
15 though it will be the casing which is actually moving. As a practical
matter a shallow casing of extended area -- a shape that will be
referred to hereinafter as "generally flat" for convenience of des-
cription, notwithstanding the fact that some of the surfaces may be
curved -- can most conveniently be carried on an aircraft with
20 its major faces generally parallel with the aircraft skin. This
will be best appreciated when it is realized that the indicator must
be mounted as far to the rear of the aircraft as possible in order
to have the greatest available distance in which to decelerate, and
there is seldom much available space near the tail of a modern
25 fighter aircraft, especially those types in which a jetpipe extends
along the interior of the fuselage.

 In its preferred form, therefore, the indicator of the
present invention comprises a generally flat casing housing a
radio beacon, this casing being mounted in a shallow socket formed
30 in the skin of the aircraft near the tail thereof, with the outer wall

1 of the casing forming a contiguous continuation of the aircraft skin.
Extending rearwardly from the leading edge of the casing is an
inwardly projecting inclined surface which acts as the deploying
surface. The casing may be held in by shear pins or some equi-
5 valent arrangement that will rupture under the impact forces
consequent upon crashing of the aircraft, or by mechanically operated
releasing mechanism. In either instance the casing will slide for-
wards and outwards bringing its deploying surface into the air-
stream. Preferably this action will be augmented by pressure from
10 within the socket, conveniently in the form of a spring or springs,
although the possibility of a small explosive charge is not ruled out.

As an alternative to mounting in a socket in the air-
craft fuselage itself, the indicator may be towed behind the aircraft
in a mounting that replaces the socket. The mounting and indicator
15 assembly may conveniently be shaped as an airfoil. In other
respects the device will operate as in the former arrangement, the
deploying surface being initially shielded from the airstream and
being projected thereinto at the moment of impact.

In both cases, as soon as the deploying surface is pro-
20 jected into the airstream, the air pressure on the surface will quickly
rotate the indicator to present its broad inner wall to the airstream
and the indicator will immediately commence rapid deceleration.
The initial pressure on the deploying surface imparts sufficient
rotational motion to the indicator to cause it to spin rapidly away from
25 the aircraft and, in addition, this rotational motion increases the
total drag of the indicator, further decelerating its forward velocity.
To ensure continuance of rotation and to avoid the possibility of
the indicator travelling edgewise to the airstream and knifing into
the ground, the casing is shaped and loaded so as to be unstable in
30 edgewise flight.

1 Attention is directed to the accompanying drawings which
show crash position indicators illustrating the present invention.

In these drawings: -

5 Figure 1 shows an elevation view of a crash position
indicator;

Figure 2 shows a side view from the left of Figure 1;

Figure 3 shows a section on the line III-III in Figure 1;

10 Figure 4 shows a typical manner in which the indicator
of Figures 1 to 3 may be mounted adjacent the tail of a fighter air-
craft;

Figure 5 shows a view of this indicator at the moment
of its release from such a position as shown in Figure 4;

Figure 6 shows a view similar to Figure 5 with the parts
in the positions they will occupy a very short time later;

15 Figure 7 is a plan view further demonstrating this
action;

Figure 8 shows a cut-away view of a portion of the
indicator in position such as in Figure 4, on an enlarged scale and
illustrating some operating parts mounted in the aircraft;

20 Figure 9 affords a schematic illustration of a manner
in which the indicator may be actuated by supplementary detecting
means distributed throughout an aircraft;

Figure 10 is a view of an alternative form of indicator
mounted in the skin of an aircraft;

25 Figure 11 is a perspective view demonstrating the manner
of operation of the device shown in Figure 10;

Figure 12 is a plan view showing the parts of Figures 10
and 11 at a later stage in their operation;

30 Figure 13 is an illustration of a further alternative method
of mounting a crash position indicator on an aircraft;

1 Figure 14 is a cut-away front view of a modified crash
position indicator having a modified interior arrangement;

 Figure 15 is a section on the line XV-XV in Figure 14;
and

5 Figure 16 is a section on the line XVI-XVI in Figure 14.

 As appears from Figures 1 to 3 showing one embodiment
of the invention, the overall shape of the casing 9 of the indicator
may be approximately that of a shallow truncated pyramid the base
of which is almost a part of a cylinder but more accurately a part
10 of a cone. More exactly the shape shown is that defined between a
double walled circular cone and a further cone (not necessarily a
circular cone, and in fact in the present case a somewhat asymmetrical
pyramidal cone) having its longitudinal axis intersecting that of the
first cone generally perpendicularly. The conical outer wall 10, is
15 shaped to replace a portion of the skin of the aircraft at the area in
which the indicator is to be mounted, and the exact shape will thus
vary with the aircraft design. The manner in which this effect is
produced will appear from Figures 4 and 8. This outer wall 10 is
generally rectangular in outside periphery and is secured to an inner
20 wall 11 thus serving to define the space in which the radio transmitter
is housed. The casing parts are preferably constructed of a light,
tough, synthetic material such as Fibreglas (Registered Trade Mark)
or preferably a more ductile low temperature plastic such as Teflon
(Registered Trade Mark for polytetrafluoroethylene), and the radio
25 transmitter is mounted centrally in the casing in the manner best
seen in Figure 3. The transmitter itself is not shown in detail but
is represented by the block 12 mounted between an antenna con-
sisting of a pair of plates 13 extending approximately parallel to the
outer wall 10 of the casing. Batteries 14 are imbedded in a suitable
30 mass 15 of foam plastic and then mounted adjacent the plate antennae

1 13. A large number of batteries will be required to give as long a
transmission life as possible under the worst conditions (taking
into account the fall off of efficiency of the batteries at low tempera-
tures) and this will be the primary factor determining the size of
5 the casing. After the transmitter parts have been mounted in the
casing 9 formed by the walls 10 and 11, all remaining empty spaces
are filled with a pourable foam plastic of a type that will subsequently
set. This foam plastic will completely surround the parts in the
casing and serve to absorb mechanical energy on impact. At the
10 same time it will assist in providing a high strength to weight ratio
to withstand aerodynamic and landing stresses and in keeping low
the specific gravity of the device as a whole which should be much
less than unity so that the device will float high in water. Suitable
foam plastics are now available having adequate mechanical properties,
15 as well as being low loss dielectrics so as not to absorb appreciable
radio energy.

Examples of such foam plastics are those sold under the
Registered Trade Marks Lockfoam, Eccofoam, Isofoam, Polyfoam or
Laminac 4231 which is a mixture of one of the unsaturated alkyd-
20 triallylcyanoate copolymeric resins and a foaming agent such as
tolylene diisocyanate. Foam plastics are mixed with a catalyst.
A suitable catalyst for use with Laminac 4231 is di-tert-butyl peroxide.
The Laminac 4231 foaming process involves a comparatively lengthy
heat treatment to cure the plastic, but some of the other foaming plas-
25 tics available, notably Eccofoam type FP which has been found very
satisfactory, will foam and set at room temperature. In many
cases the reaction proceeds very quickly as soon as the catalyst is
added and pouring must be completed in about one minute. The
preferred technique in constructing the crash position indicator
30 illustrated in the accompanying drawings is first to embed each main

1 component of the payload (transmitter and batteries) in foam plastic,
then to form a sub-assembly of such components with the antenna
plates, and finally to mount such sub-assembly between the inner
and outer walls of the casing, positioned by suitable foam plastic
5 spacers. Both in the formation of the separate components and in
the final assembly a conventional technique is employed. The parts
are mounted firmly in a mould and a measured quantity of the liquid
foam plastic is poured in at a suitable point of access. The plastic
expands up to about 30 times its original volume, forces itself into
10 all interstices and expels the air from a number of small holes left
for this purpose. The mould parts are held firmly together to pre-
vent the foam plastic deforming the walls of the casing, the density
of the final product being determined by the quantity introduced. After
the plastic has set the casing is removed from the mould and the
15 access points sealed up with a suitable bonding material.

It is calculated that the device illustrated in the drawings
will withstand impact with a hard surface when travelling at a speed
of the order of 100 ft. per second without collapse or damage severe
enough to prevent transmission. If the indicator lands flatwise on a
20 hard surface its load is distributed over such a large area that the
pressure is not great, while if it lands edgewise a large volume of
crushable material is available to absorb the shock. A switch 16 is
mounted behind one of the inclined surfaces of the inner wall 11 of
the device for actuation upon deployment thereof, and is connected
25 to the transmitter by suitable wiring (not shown).

This crash position indicator is intended to be supported
in the fuselage of an aircraft in a socket 17 of shape complementary
to the inner shape of the device itself, i.e. the shape of the wall 11.
This arrangement appears from Figures 4 to 8. In Figure 4 the
30 device is shown mounted near the rear and beneath the tail-plane

1 assembly of a fighter aircraft. In this aircraft, and in other types
of aircraft in which a jet pipe is mounted within the main fuselage,
there is comparatively little depth available for the mounting of a
5 crash position indicator, and this is one reason for its compara-
tively shallow nature. The other reason is the desire for a large
area to present to the airstream, as has already been explained.
The socket 17 may conveniently be constructed of metal and will
preferably be provided with a comparatively strong leaf spring 18
(Figure 8) mounted beneath the leading sloping surface 19 (the
10 principal deploying surface) of the inner wall 11. When the device
is housed as in Figures 4 and 8, this spring is compressed. On
release the spring 18 gives the deploying surface 19 a sharp initial
outward movement into the airstream flowing along the skin of the
aircraft. The manner of deployment will be evident from the fore-
15 going general remarks and the drawings, especially Figure 7 which
shows the indicator in a number of successive positions relative
to the ground.

It is conceivable that the direction of the airstream at
the moment of impact may not be parallel to the longitudinal axis
20 of the aircraft, since the aircraft may be falling flatwise or spinning,
and to provide for this possibility the inner wall 11 is made pyramidal
in form thus providing additional flat surfaces 19a and 19b at the
top and bottom of the device in its position on the aircraft. These
surfaces 19a and 19b may thus be considered as supplementary deploy-
25 ing surfaces each available to deploy and spin the indicator either
alone or in conjunction with the principal deploying surface 19. The
shape of the inner wall 11 also provides a rearward inclined sur-
face 19c which similarly will be available to perform the function of
a deploying surface should the direction of the airstream be reversed
30 from normal, say as the result of an aerial break-up of the aircraft.

1 The manner in which the indicator is secured in its
socket may vary to suit individual requirements, but will normally
fall into one of two main categories: -

(a) shear pins or the like that can be relied upon to rupture
5 with the shock of impact and thus allow the device due to its forward
motion to slide forwardly and outwardly of its socket until its sloped
leading inner surface is caught by the airstream (as before, the
direction of shock may not necessarily be along the longitudinal axis
of the aircraft and not necessarily parallel to the airstream, but
10 one or other of the supplementary deploying surfaces 19a, 19b and
19c will be available to co-operate with the complementary surface
of the socket to provide a pair of surfaces that can readily slide on
one another and allow the indicator to move quickly out into the air-
stream); or

15 (b) a release mechanism, connected to crash detection means
such as an accelerometer at the nose of the aircraft or in the wing
tips, and/or operable by the pilot, connected for automatic opera-
tion with his ejection seat mechanism, or arranged for operation by
a mechanism that detects the imminence of a crash.

20 In either case the shear pins or release mechanism will
be set with a shock threshold below which they will be inoperative.
This will avoid release of the indicator as a result of the shocks
experienced in normal flight under adverse weather conditions, and
in landing and take-off.

25 Figure 8 shows a simple system in which a number of
shear pins 29 are used to secure the casing 9, although it will be
appreciated that any other means of releasably holding the device
in its socket may be employed. For example, a release mechanism
may be operated by suitable means for detecting structural deforma-
30 tion of the aircraft. Figure 9 provides diagrammatic illustration of

1 such a system in which a wire 20 is stretched from a point of
attachment 21 at the forward end of a nose boom 22 of an aircraft
23 to extend rearwardly to a release mechanism 24. Similar
stretched wires 25 may extend to points of attachment 26 in the
5 wing tips. The release mechanism 24 will be arranged to be
insensitive to minor variations of tension in the wire resulting
from temperature changes and normal stretching, but to be im-
mediately responsive to any extreme change of tension, whether
it be relaxation or an increase of the tension. In order to ensure
10 very rapid transmission of signal (of the order of one millisecond
for high speed crashes), the tensile stress in the wire 20 should
be as high as possible, for instance 200,000 pounds per square inch.
Alternatively an accelerometer in the aircraft nose may be con-
nected electrically to the release mechanism.

15 It is of paramount importance to release the device
as quickly as possible immediately following the impact, because
under worst conditions it will have a distance equal to only the
length of the aircraft in which to decelerate. The present structure
is particularly well adapted for deceleration in a short length due
20 to its comparatively high drag co-efficient. It is anticipated that
a drag co-efficient approaching 2.0 can be achieved with the present
design, with a terminal velocity as low as about 20 ft. per second.

An important feature of the device, which contributes
to its high drag and thus to the success of the device as a crash
25 position indicator, is the fact that it is unstable for edgewise travel
through the air. This instability is also valuable in ensuring that
on release the device quickly turns to present a large projected
area to the airstream and does not subsequently remain for any
appreciable time in edgewise flight.

1 As mentioned above it is desirable to deploy the device
with a sideways component of velocity as large as possible, in order
to provide a reasonable expectation that it will always manage to
travel away from the aircraft sufficiently to remove it from danger
5 from fuel explosion or fire. The shape and manner of deployment
of the present indicator leads to very satisfactory behaviour in this
respect, because large outward lift is generated early during deploy-
ment, and rotation is in the correct sense to cause the device to
travel away from the wreck while falling.

10 The absence of edgewise stability in flight is also impor-
tant in consideration of the behaviour of the indicator on landing on
various different types of terrain.

 Should it land edgewise in deep snow (the chance of this
happening is small since the device will be spinning), it will immedi-
15 ately turn onto its inner or outer wall because of its rotational mom-
entum and because it will similarly be unstable for edgewise travel
through snow. The large area of the device is thus quickly employed
to prevent deep penetration that might prevent radiation of radio
signals (up to 1 or 2 feet is quite acceptable depending on the water
20 content). The low density which the device has due to its low weight
materials is of considerable assistance in reducing penetration when
landing on soft earth, snow or muskeg. In water the device will
float high and its water-tight skin and foam filling prevent interrup-
tion of radio transmission.

25 Should a crash occur in densely wooded forest or jungle
country, where the tree tops may be anything up to 250 ft. above the
ground, it is desirable that the crash position indicator should never
fall completely to the ground, but should become entangled with the
trees and remain at an elevated position, this being more satisfac-
30 tory for efficient radiation of radio signals as avoiding attenuation

1 due to a thick covering of jungle growth. It will immediately be
apparent that the low density and general flat shape of the present
indicator renders it more likely to become entangled in tree tops
than the cylindrical type of beacon hitherto employed.

5 Figures 10, 11 and 12 illustrate a modified form of
indicator designed to provide further advantage in this respect.
Here the casing 9 is mounted in a socket 17 in the fuselage of an
aircraft in a like manner as before, but it is provided with a pair
of parallel tapes 27, each of which is secured at one end to the
10 casing 9, is wound around the casing, and finally is loosely con-
nected at its other end to a fixed part of the socket 17. These tapes
27 which will extend parallel to one another may conveniently be
connected together at intervals by pieces of coloured cloth 28. To
avoid stress concentrations one or more additional tapes may be
15 arranged parallel to and between the tapes 27. When the indicator
is released and commences to travel outwardly from the skin of the
aircraft (Figure 11), it will tend to unwind itself from the surround-
ing tapes 27, thereby contributing to its rotational acceleration and
increasing the drag. The pieces of cloth 28 joining the two tapes
20 27 will provide additional drag on the device both before and after
the tapes 27 have been torn free from the aircraft. (See also Figure
12). The ends of the tapes 27 will preferably have weights 37
secured to them to maintain some tension in the tapes 27 after they
have been detached from the aircraft. The tapes 27 and pieces of
25 cloth 28 attached to the indicator will appreciably increase its chance
of becoming entangled in tree tops, a function in which they will be
assisted by the weights 37 which will tend to wrap the tapes around
tree branches in the manner of a Bolas. The cloth will be coloured
to assist in visual identification of the exact position of the crash
30 once the general area has been discovered from the radio signals.

1 The flat configuration of the casing of the device enables
the mounting therein of a substantially non-directional plate-type
antenna that will provide a lobe pattern that will permit detection
of the beacon signals without the need for deployment of the antenna
5 from the casing, and regardless of the position in which the device
may finally come to rest. In particular, the device will set up a
satisfactory lobe pattern while lying flat on either face (a position
it is most likely to occupy) or edgewise (should it become entangled
in vegetation or fail to turn to a flat position in snow or soft earth).
10 This is a very significant advantage of the present invention over
the prior mentioned type of cylindrical beacon casing. Moreover,
the mounting of the indicator is such that the transmitter can radiate
while the casing is still in its socket in the aircraft fuselage.

 In the case of an aircraft structure in which it is found
15 impractical to mount a crash position indicator in the fuselage without
danger of interference with control surfaces, it is possible to mount
the device on a semi-swivelling tail boom as illustrated in Figure 13.
This figure shows the tail of an aircraft, to the fin 30 of which, there
is rigidly secured a bracket 31 providing pivotal connection for a
20 rigid tube 33 which supports at its far end either rigidly or pivotally
a mounting 34 on which a releasable crash position indicator 35, of
the general type previously described, is secured. Alternatively,
the tube 33 can be secured to any other convenient point on the air-
craft not likely to interfere with the safe operation of the control sur-
25 faces or to provide hazard on landing or take-off. The assembly
consisting of the mounting 34 and indicator 35 may conveniently be
shaped like an airfoil and may be arranged to be self-supporting in
the airstream or even to provide additional lift to the tail of the
aircraft. As before, release may take place by the shock of impact
30 or by suitable release mechanism connected to the aircraft through

1 the tube 33. In order to avoid possible flutter or oscillation at
high speeds consideration should be given to the following factors: -

(a) providing damping at the joints at one or both ends of
the tube 33,

5 (b) providing mass balancing by the addition of auxiliary
masses supported ahead of the pivots, and

(c) avoiding as far as possible locating the casing in regions
of high turbulence (for instance, the casing may be offset to one
side of the centreline of the aircraft as well as being arranged above
10 the horizontal control surfaces, in which case tilting of the casing
about the longitudinal axis of the aircraft would normally be
advisable).

Figures 14 to 16 illustrate an alternative internal con-
struction of crash position indicator. This modified layout is des-
15 igned to concentrate the principal items contributing to the weight
of the indicator along the central plane of the indicator approximately
equidistant from the inner and outer walls of the casing, thus pro-
viding more protection for the transmitter and batteries in the shallow
space available. To this purpose ten assemblies of batteries 40 are
20 arranged in approximately the central plane of the casing 9 sub-
stantially equidistant from the outer wall 10 and the inner wall 11.
These assemblies of batteries 40 are grouped around a transmitter
41 and all these parts are secured to one plate 42 of the antenna.
The other plate 43 of the antenna is arranged adjacent the outer wall
25 10 and the space between the two plates 42 and 43 is filled with the
same pourable foam plastic as fills the remainder of the casing 9.
The design of Figures 14 to 16 requires the foam plastic between
the antenna plates to be able to restore itself to its original dim-
ensions at least slowly after deformation. In this design the foam
30 plastic between the antenna plates acts as a shock absorber as well

575533

as an insulator.

Certain practical design considerations that must be taken into account in the construction of a crash position indicator according to the present invention, will now be discussed.

Theory shows that the distance the aircraft will move while the indicator rotates through a fixed angle is substantially independent of aircraft velocity and will be less than that given by equation (1) which allows for aerodynamic forces only and does not take into account the beneficial effects of the spring and the deflecting action caused by sliding of the casing out of the socket.

$$S = V_0 t = \sqrt{\frac{8 \rho_i d l \theta}{3 \rho}} \quad (1)$$

where S = distance the aircraft will travel at the velocity V_0 in the time t

ρ_i = density of the indicator

d = average thickness of indicator

l = average length of indicator in the airstream direction

θ = instantaneous angle of deployment of the indicator

ρ = density of air

V_0 = aircraft velocity

t = time elapsed while indicator turns through angle θ

This shows that to get rapid rotation the indicator, density, length and depth should be small and the air density large. Better performance at low altitude is thus expected as is the case with parachutes.

Equation 1 is a simple approximate form of a more involved one which can also predict the effect of the springs.

Once the indicator has rotated out of the socket it must

1 slow down to a speed where it can safely land on any surface. The
 required slowing down may be as great as 15 or 20 to 1 in severe
 cases.

This action is given nearly enough by the equation

$$5 \quad \epsilon = \frac{V_o}{V_l} = e^{\left(\frac{g}{V_t^2} S_1 \right)} \quad (2)$$

where

V_o = aircraft velocity

V_l = indicator velocity at impact
 with the ground

ϵ = the slow down ratio

e = 2.718

g = the acceleration due to gravity

V_t = terminal velocity of the indicator

$$= \sqrt{\frac{W}{1/2 \rho A C_D}}$$

W = indicator weight

ρ = air density

S_1 = the distance the indicator travels
 from socket to ground

A = maximum projected area of indicator

C_D = the drag coefficient, so that

AC_D = effective area of indicator

25 This equation is also a simplified form of a more exact
 one and is accurate for cases where V_l is much greater than V_t
 which more or less is the present case where V_t should be of the
 order of 20 ft./second. V_t is slightly smaller when the indicator
 is rotating.

30 The design of the indicator should be such that it slows
 down in air to a velocity where it can hit deep soft snow and pene-

trate only a foot or so. This condition is obtained if the indicator area is controlled by the following equation:

$$A = \frac{-B \pm \sqrt{B^2 - 4C}}{2} \quad (3)$$

where

$$B = \frac{-2 d_2 W}{P_o Z}$$

$$C = \frac{-2 d_2 W^2}{\rho_{CD} g P_o Z^2} = \frac{B W}{\rho_{CD} g Z}$$

where here

d_2 = original depth of snow

P_o = a characteristic strength for the snow in question (700 lb./ft² for soft snow)

Z = depth of penetration into snow

This equation shows that a design having an area of the order of one square foot per pound of indicator should simultaneously act as a parachute and snowshoe. This equation gives a value of Z that is larger than the practical value, because snow density and air compression are neglected.

The shock absorber function is obtained by the following process. If the indicator lands on a rock, ice or other hard object at a velocity V_1 the length of stroke of the shock absorber which must be provided is given by

$$L = \frac{V_1^2}{2 g G E} \quad (4)$$

where

L = minimum length of shock absorber

V_1 = velocity of indicator at impact with surface

G = number of g's deceleration payload can stand = $\frac{a}{g}$

E = length efficiency of the shock absorber

a = deceleration of the indicator

g = acceleration of gravity = 32.2 ft/sec² at the earth's surface

1 i.e. the ratio of the length of an
ideal shock absorber to the length of
the practical shock absorber absorbing
the same total energy.

5 A length L must be allowed all around the indicator,
as it may hit in any orientation, and this length will vary with G
for different directions of impact.

The strength of the shock absorber required is given by

$$P_3 = G w \quad (5)$$

10 where P_3 = pressure maintained during
stroke of shock absorber
 w = payload distribution over
surface of shock absorber (pounds
of payload per square inch of
15 shock absorber) .

Using these formulae (4 and 5) it is found that an inch
or two of strong but light foam plastic on both sides of the battery
and considerably more around the edges allows the indicator to
hit a hard surface at nearly 100 feet per second if the battery is
20 spread in one thin layer of about 0.026 pounds per square inch load
distribution using foam of strength about 30 pounds per square inch.
This allows several pounds of batteries to be carried and an indicator
life of several days. The shock on the payload will be limited to
around 1100 g's while the foam is crushing and bringing the pay-
25 load to rest. This is about the same order of shock as that im-
parted by aerodynamic forces when this design is deployed at about
1,000 miles per hour. The above equations thus also form a means
of predicting the maximum speed that any such design can

1

(a) be deployed at

(b) hit a hard surface at

(c) hit a snow surface at.

5

Because of the very low density of the indicator, penetration into
swamp will be negligible compared to snow.

10

15

20

25

30

SUPPLEMENTARY DISCLOSURE

A still further modified form of crash position indicator is illustrated in Figures 17 to 21.

5 Figure 17 is a rear perspective view of the tail portion of an aircraft showing a further modified crash position indicator in position;

Figure 18 is a section through the tail plane of this aircraft showing such crash position indicator in side elevation;

Figure 19 is a similar view showing the movement away from the aircraft of the crash position indicator at the moment of release;

10 Figure 20 is a view similar to Figure 18 showing a still further modification;

Figure 21 is a perspective underside view of the crash position indicator shown in Figures 17 to 20, to demonstrate more fully the shape of this device; and

15 Figure 22 is a diagrammatic plan view of a modified form of a towed crash position indicator.

This device consists, as before, of a casing 50 in which a radio transmitter will be mounted in a suitable foam plastic or honey comb material. The inner structure of this form of the device is not
20 basically different from that already described. The modification lies in the shape of the casing 50 and its manner of mounting on the aircraft. It will be noted that the aircraft skin is not recessed to receive the casing 50, which thus appears as a streamlined bulge on the aircraft, the casing 50 being somewhat more streamlined than has been necessary in the
25 embodiments previously described, by reason of the absence of a socket in the aircraft skin.

A convenient position for mounting this device on the tail plane 51 of an aircraft is shown in Figures 17 to 20. Preferably a rudimentary socket 52 is formed at the forward edge of the casing 50 as a convenient
30 manner for housing a plurality of coil ejector springs 53. These springs function in exactly the same manner as the spring 18 previously referred

to in that they assist in deployment of the casing 50 from the aircraft. An advantage of the present structure is that the airfoil-like upper surface 54 of the casing 50 results in a greater initial lift at the moment of deployment. Moreover, of course, the need for a socket recessed into the skin of the aircraft is avoided. As further means to assist initiation of rotation of the device at the moment of deployment, its trailing edge is inserted in a shallow socket 55. This socket 55 initially tends to aid counter-clockwise rotation of the device at the moment of release, as clearly shown in Figure 19,

The retaining means shown in Figures 17 to 19 consists of a thin steel strap 56 extending transversely across the casing 50 from suitable side attachment points, at least one of which will conveniently be a small winch for tightening the strap.

When release is required, the strap will be cut by a wire, such as one of the wires illustrated in Figure 9. Details of a preferred form of release mechanism constitute the subject of United States application Serial No. 677,580 filed August 12, 1957, these details not being germane to the present invention which is concerned with the structure and shape of the crash position indicator, its manner of mounting in relation to the other parts of the aircraft, and its manner of deployment.

Figure 20 shows an alternative method of securing the device by means of a similar strap 57 extending from a forward fixing 58 on the socket 52 to a rearward fixing 59 on the socket 55.

Figure 22 illustrates a further alternative construction employable with a towed type of device. In this case, instead of providing a socket for a single crash position indicator, a pair of similar crash position indicators 60 and 61 are placed back to back and mounted on the end of a towing bar 62 extending rearwardly from the aircraft 63. The airfoil section of each of the devices 60 and 61 will result in a strong lift on each of them acting in a direction away from the other, so that, as

soon as they are released, they will spin away from one another as indicated by the broken line arrows. The advantage of this arrangement is, of course, the increased likelihood that at least one of the devices will be deployed to an extent sufficient to remove it from damage or destruction resulting from fire, explosion, or impact with the terrain.

5

10

15

20

25

30

1 The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

5 1. At the rear of an aircraft an assembly comprising a crash position indicator and a mounting therefor, said indicator comprising a generally flat casing and radio transmitting equipment mounted therein, and said mounting including means for releasably supporting said indicator generally edgewise to the airstream, such assembly including means effective on operation of said release means to initiate rapid rotation of said indicator
10 into a position flatwise with respect to said airstream.

 2. The assembly claimed in Claim 1 wherein said means to initiate rapid rotation of the casing into a flatwise position comprises a deploying surface normally shielded from the airstream by said mounting and extending rearwardly from the
15 leading edge of the casing at an inclination to the longitudinal axis of the aircraft.

 3. The assembly claimed in Claim 1 wherein said means to initiate rapid rotation of the casing into a flatwise position comprises means urging the leading edge of the casing outwardly
20 of said mounting.

 4. The structure claimed in any one of Claims 1, 2 or 3, wherein said means for releasably supporting said indicator are operable in response to impact force consequent upon crashing of the aircraft.

25 5. As a separable portion of an aircraft, a crash position indicator comprising a casing and radio transmitting equipment mounted therein, said casing being releasably secured to said aircraft and including a deploying surface oriented to convert a portion of the forward motion of said indicator on its release
30 from the aircraft to generally transverse motion away from the aircraft.

1 6. As a separable portion of an aircraft, a crash
position indicator comprising a casing and radio transmitting
equipment mounted therein, said casing being releasably secured
to said aircraft and including a deploying surface oriented to con-
5 vert a portion of the forward motion of said indicator on its
release from the aircraft to a combination of generally transverse
translatory motion away from said aircraft and rotary motion rela-
tively thereto.

 7. As a separable portion of an aircraft, a crash
10 position indicator comprising a casing and radio transmitting
equipment mounted therein, said casing including a deploying
surface normally shielded from the airstream and extending rear-
wardly from a leading edge of the casing at an inclination to the
longitudinal axis of the aircraft.

15 8. A crash position indicator according to any one of
Claims 5, 6 or 7 wherein said casing is secured for release in
response to impact forces consequent upon crashing of the air-
craft.

 9. A crash position indicator according to any one
20 of Claims 5, 6 or 7, wherein said casing is generally flat.

 10. A crash position indicator according to any one
of Claims 5, 6 or 7, wherein said casing is generally flat and is
so shaped and loaded that it is unstable in edgewise flight after
release.

25 11. At the rear of an aircraft an assembly comprising
a crash position indicator and a mounting therefor, said indicator
comprising a casing and radio transmitting equipment mounted
in said casing, and said mounting including means adapted to
release said casing in response to impact forces consequent upon
30 crashing of the aircraft, a wall of said casing including a deploying

1 surface oriented to convert a portion of the forward motion of said casing at the instant of release to a generally transverse motion away from said mounting.

5 12. At the rear of an aircraft an assembly comprising a crash position indicator and a mounting therefor, said indicator comprising a casing and radio transmitting equipment mounted in said casing, and said mounting including means adapted to release said casing in response to impact forces consequent upon crashing of the aircraft, said casing including a deploying surface normally
10 shielded from the airstream by said mounting and extending rearwardly from a leading edge of the casing and inwardly of the mounting at an inclination to the longitudinal axis of the aircraft.

13. An assembly according to Claim 11 or 12 wherein a wall of said casing forms a streamlined contiguous continuation
15 of a surface of said mounting.

14. An assembly according to Claim 11 or 12 wherein said mounting includes means for urging said casing outwardly of said mounting generally transversely to the longitudinal axis of the aircraft.

20 15. An assembly according to Claim 11 or 12 wherein said mounting includes means for urging the leading edge of said casing outwardly of said mounting generally transversely to the longitudinal axis of the aircraft.

25 16. For mounting in a shallow socket formed in the outer skin of an aircraft, a crash position indicator comprising a closed, generally flat casing and radio transmitting equipment mounted in said casing, said casing being adapted to seat in said socket with its outer wall forming a streamlined contiguous continuation of the aircraft skin surrounding said socket, the indicator
30 being unstable in edgewise flight and said inner wall including a

1 deploying surface extending rearwardly and inwardly from the lead-
ing edge of the casing whereby to insure rapid deployment of the
indicator once the leading edge thereof has been projected outwardly
of the inner edge of the socket.

5 17. For towing behind an aircraft, an assembly of a
mounting and a crash position indicator separably secured in said
mounting, said indicator comprising a closed, generally flat casing
and radio transmitting equipment mounted in said casing, said
casing being disposed in said mounting with at least one wall form-
10 ing a streamlined contiguous continuation of a surface of said mount-
ing, said casing including a further wall having a deploying surface
extending rearwardly from the leading edge of the casing at an
inclination to the longitudinal axis of the assembly.

15 18. The structure defined in Claim 16 or 17 including
a mass of tough, shock-absorbent, dielectric material filling the
interior of said casing and surrounding said radio transmitting
equipment.

20 19. In an aircraft, a crash position indicator compris-
ing radio transmitting equipment, a generally flat casing completely
enclosing said equipment and having peripherally joined inner and
outer walls, said inner wall having a deploying surface extending
rearwardly from the leading join of said walls to form an acute
angle between said deploying surface and said outer wall, means
for releasably mounting said casing in the aircraft with said outer
25 wall forming a portion of the streamlined skin of said aircraft and
with said deploying surface shielded from the airstream, and
deploying means operable upon release of said casing to thrust
said deploying surface into said airstream and thereby impart
rotational motion to said casing and transverse translatory motion
30 thereof away from the longitudinal axis of the aircraft.

20. In an aircraft, a crash position indicator comprising radio transmitting equipment, a generally flat casing completely enclosing said equipment and having peripherally joined inner and outer walls, said inner wall having deploying surfaces
5 extending inwardly from the leading, lower and upper joins of said walls, each such deploying surface forming an acute angle between itself and said outer wall, means for releasably mounting said casing in the aircraft with said outer wall forming a portion of the streamlined skin of said aircraft and with said deploying surfaces
10 shielded from the airstream.

21. The structure claimed in Claim 20 including deploying means operable upon release of said casing to thrust one or other of said deploying surfaces into the airstream and thereby impart rotational motion to said casing and transverse
15 translatory motion thereof away from the longitudinal axis of the aircraft.

22. In an aircraft, a shallow socket formed in an outer skin of said aircraft adjacent the rear thereof, a crash
position indicator mounted in said socket and comprising a closed,
20 generally flat casing, radio beacon transmitting equipment mounted in said casing and a mass of tough, shock-absorbing, dielectric material filling said casing and surrounding said transmitter, said casing being seated in said socket with its outer wall forming a streamlined contiguous continuation of a section of the aircraft
25 skin surrounding said socket, the inner wall of the casing including a deploying surface extending rearwardly and inwardly from the leading edge of said outer wall, releasable means holding said casing in said socket, deploying means mounted in said socket to urge said casing outwardly of the same, and a switch mounted in said casing
30 for co-operation with said socket and connected to said equipment

for initiation of automatic operation thereof on separation of said casing from said socket.

23. A crash position indicator comprising a casing and a radio transmitter mounted therein, said casing having approximately the shape defined between a double-walled circular cone and a further cone having its longitudinal axis intersecting that of said first cone generally perpendicularly.

24. A crash position indicator as claimed in Claim 23 wherein said further cone is formed with a polygonal base.

25. A crash position indicator as claimed in Claim 24 wherein said further cone is a pyramid.

26. A crash position indicator comprising a generally flat casing and radio transmitting equipment mounted therein, said equipment being supported centrally of the interior of said casing by a body of low density dielectric foam plastic completely filling said casing and surrounding said equipment to provide a shock-absorbing shield therearound.

27. At the rear of an aircraft an assembly comprising a crash position indicator and a mounting therefor, said indicator comprising a generally flat casing, radio transmitting equipment mounted in said casing and a body of low density dielectric foam plastic completely filling said casing and surrounding said equipment to provide a shock-absorbing shield therearound, and said mounting including means for releasably supporting said indicator generally edgewise to the airstream, such assembly including means effective on operation of said release means to initiate rapid rotation of said indicator into a position flatwise with respect to said airstream.

28. As a separable portion of an aircraft, a crash position indicator comprising a casing, radio transmitting equip-

575533

1 ment mounted therein and a body of low density dielectric foam
plastic completely filling said casing and surrounding said equip-
ment to provide a shock-absorbing shield therearound, said casing
being releasably secured to said aircraft and said casing including
5 a deploying surface oriented to convert a portion of the forward
motion of said indicator on its release from the aircraft to gen-
erally transverse motion away from said aircraft.

10

15

20

25

30

CLAIMS SUPPORTED BY SUPPLEMENTARY DISCLOSURE

SD 29. As a separable portion of an aircraft, a crash position indicator comprising a casing and radio-transmitting equipment mounted therein, said casing being releasably secured to said aircraft and being of generally airfoil shape whereby, on release from the aircraft, to experience a lift urging it in a direction away from the aircraft.

SD 30. For towing behind an aircraft, an assembly of a mounting and two crash position indicators separably secured to said mounting, each such indicator comprising a closed, generally flat casing and radio-transmitting equipment mounted in said casing, each such casing being of generally airfoil shape and disposed such that release thereof in an airstream will give rise to a lift urging said casings away from one another and in a transverse direction in relation to the aircraft.

20

25

30
A

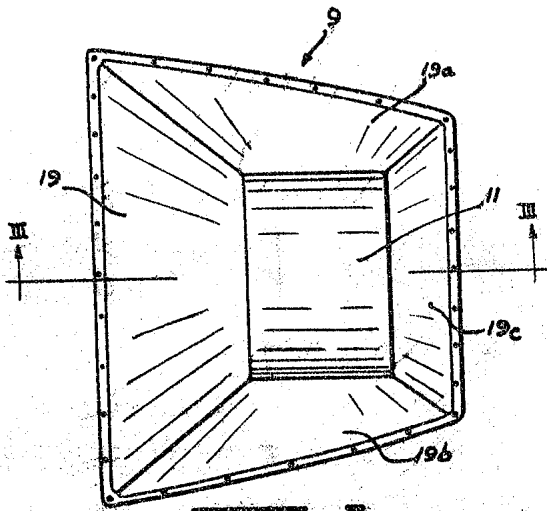


FIG. 1.

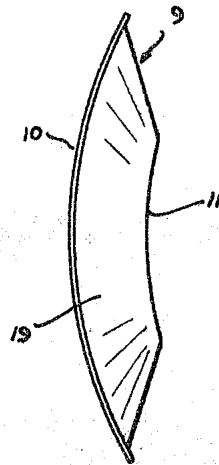


FIG. 2.

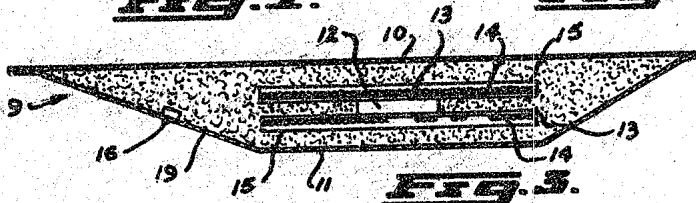


FIG. 3.

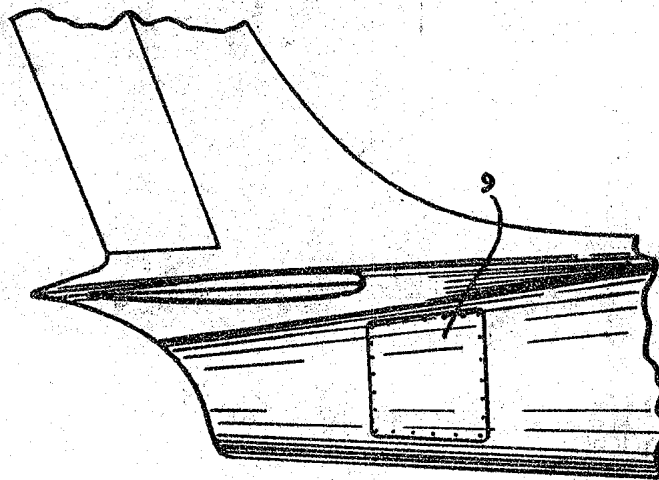


FIG. 4.

INVENTOR
HARRY T. STEVINSON
BY *Gowling, MacIsaac & Henderson*
PATENT AGENTS

Fig. 5.

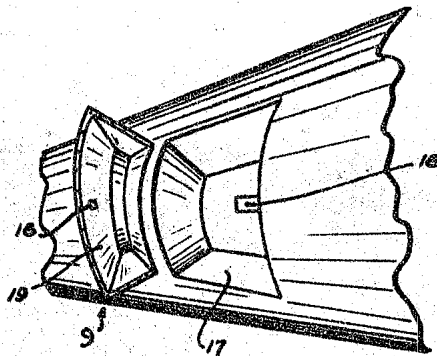


Fig. 6.

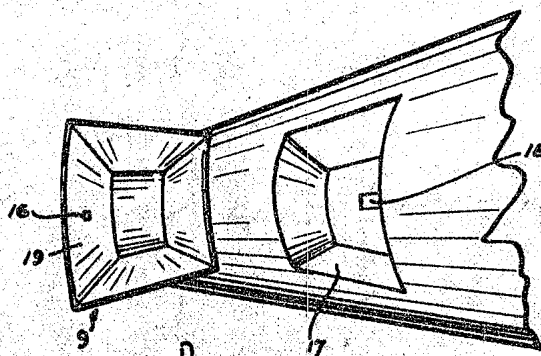
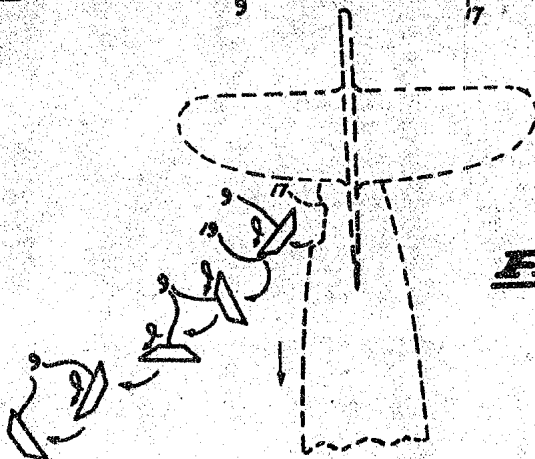


Fig. 7.



INVENTOR
HARRY T. STEVINSON
BY *Gowling, MacDevish,*
Osborne & Henderson,
PATENT AGENTS

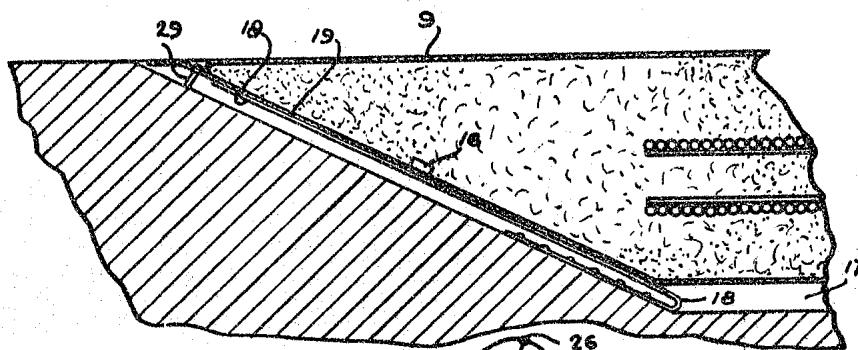


Fig. 8.

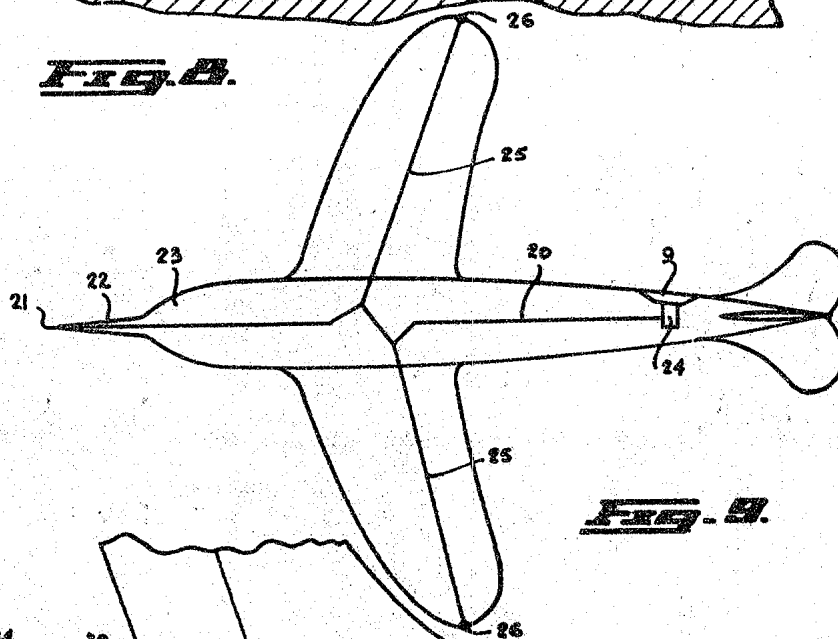


Fig. 9.

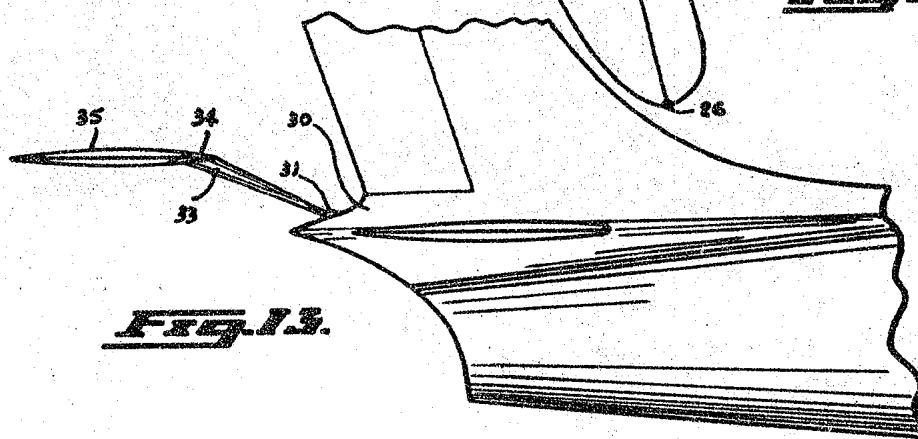


Fig. 10.

INVENTOR
HARRY T. STEVINSON
Gowling, MacDawish,
BY *Carbone & Henderson,*
PATENT AGENTS

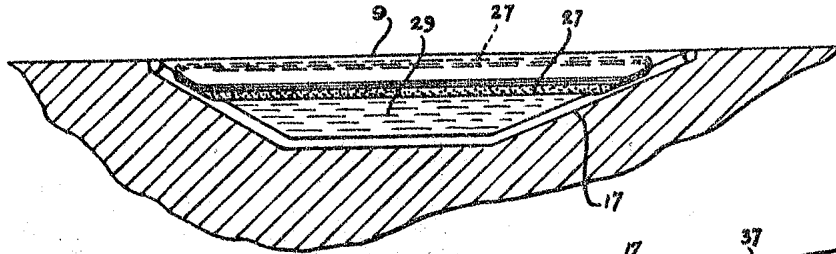


FIG. 10.

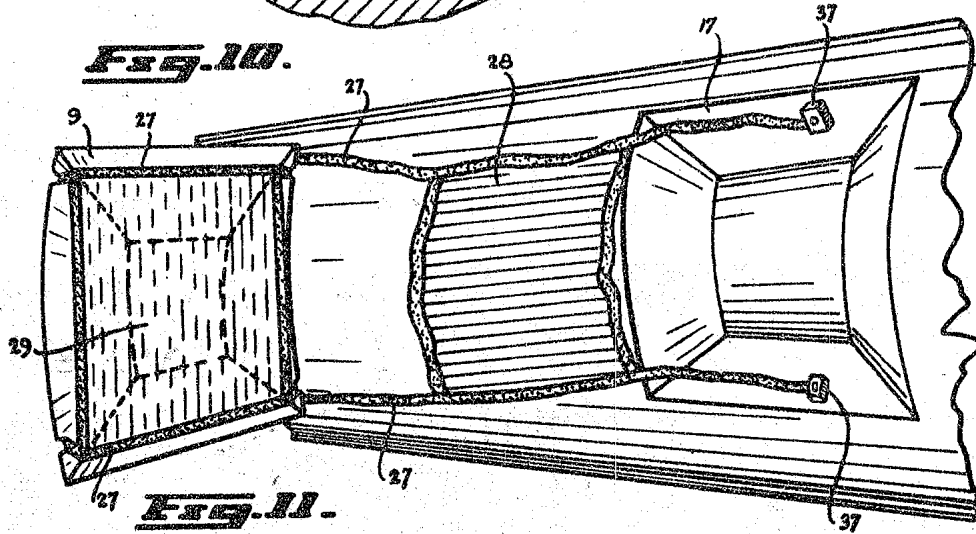


FIG. 11.

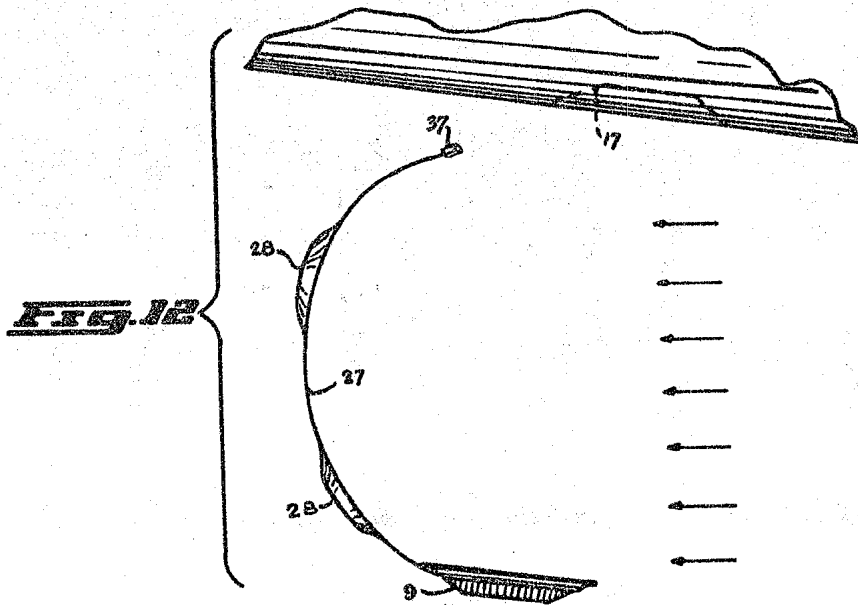


FIG. 12.

INVENTOR
HARRY T. STEVINSON
BY *Gowling, MacLawsick,*
Carbone & Henderson
PATENT AGENTS

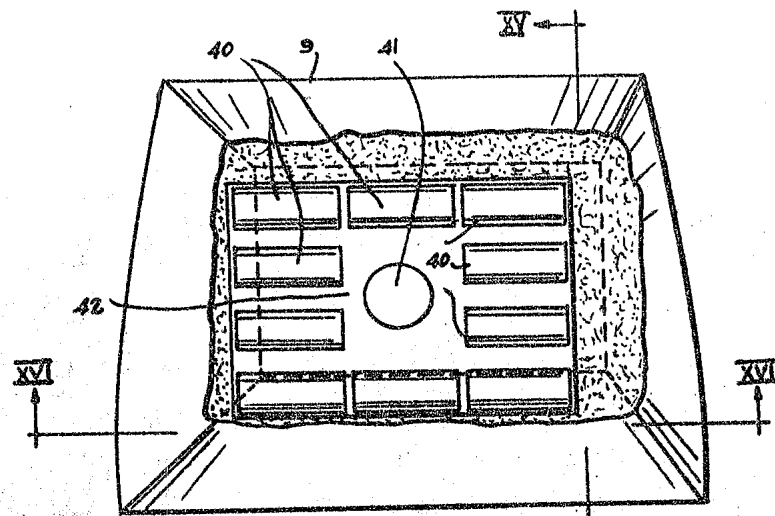


FIG. 14.

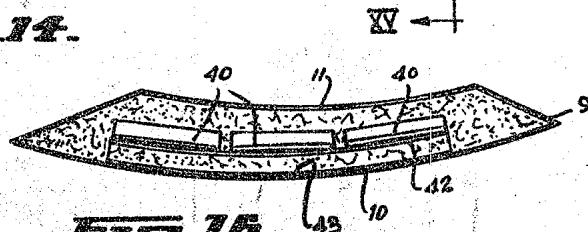


FIG. 16.

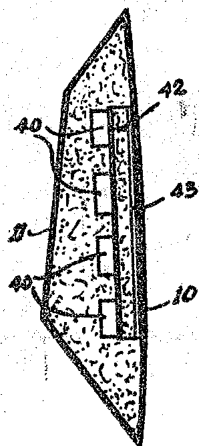


FIG. 15.

INVENTOR
HARRY T. STEVINSON
Gowling, MacFarish,
BY *Carbott & Henderson,*
PATENT AGENTS

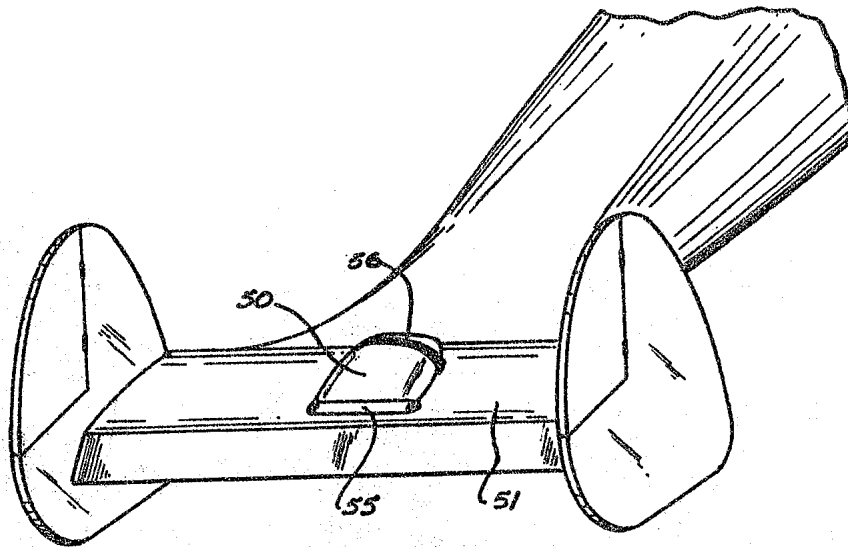


Fig. 17.

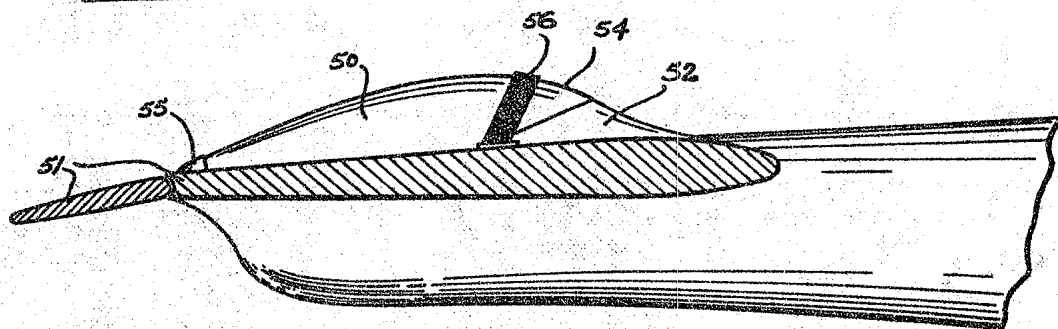


Fig. 18.

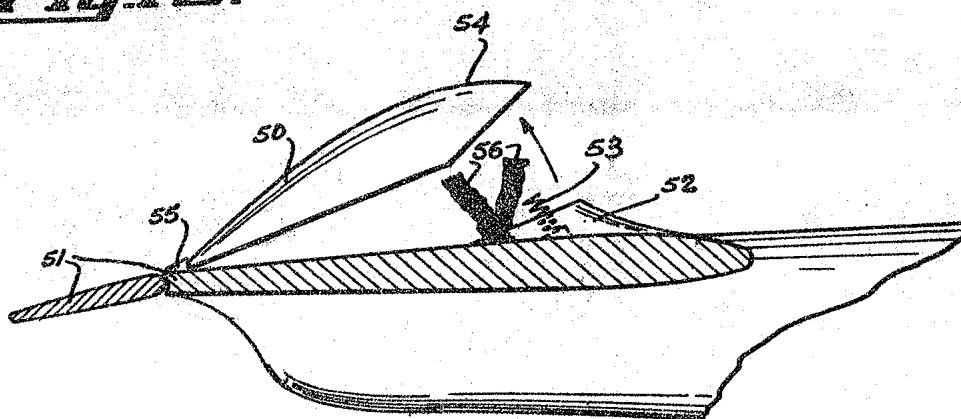


Fig. 19.

HARRY T. STEVINSON
INVENTOR
Lowling, MacLachlan,
BY *Chabone & Henderson.*
PATENT AGENTS

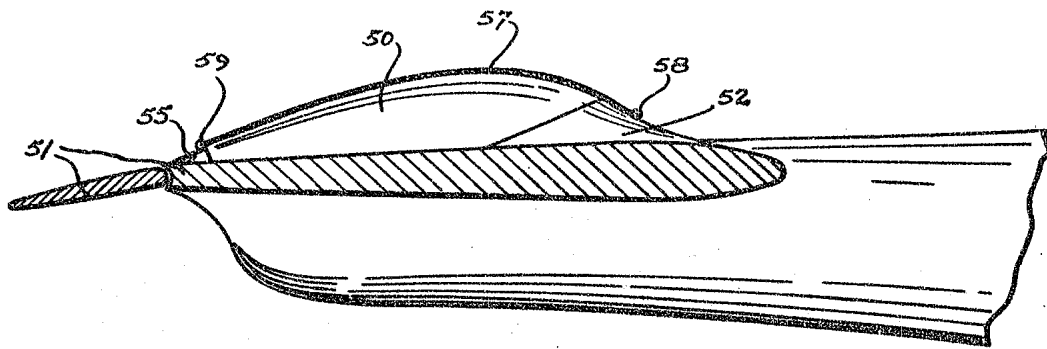


Fig. 20.

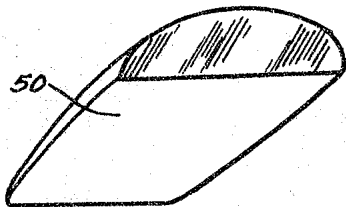


Fig. 21.

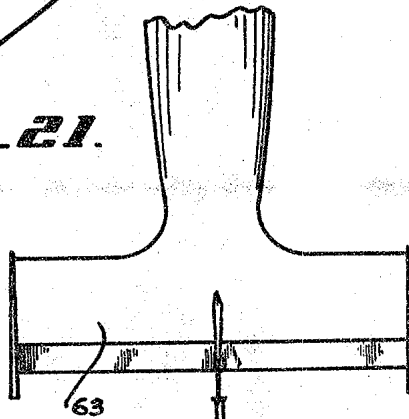
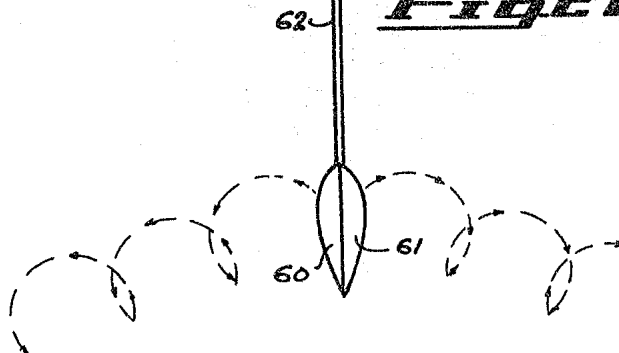


Fig. 22.



HARRY T. STEVINSON
INVENTOR
BY *Lowling, MacLaurin,*
Calorne & Henderson,
PATENT AGENTS